

Dr. BRR. GOVERNMENT COLLEGE, JADCHERLA, MAHABUBNAGAR (Dist.) Student Study Project 2021 -22 DEPARTMENT OF CHEMISTRY Topic

# To prepare potash alum from aluminium scrap

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#### **CERTIFICATE**

Certificate

This is to certify that this project work is submitted by ANURAG AGARWAL to the Chemistry department, Aditya Birla Public School, Kovaya was carried out by him under the guidance & supervision during academicyear 2008-2009.

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#### ACKNOWLEDGEMENT

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I can't forget to offer my sincere thanks to my classmates who helped me to carry out this project work successfully & for their valuable advice & support, which I received from them time to time.

#### ANURAG AGARWAL.

### **DECLARATION**

Declaration

I do hereby declare that this project work has been originally carried under the guidance and supervision of Mr. B.D. KOTWANI, head of chemistry department, Aditya Birla Public School,Kovaya.

ANURAG AGARWAL.

Roll NO.

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### **DEDICATION**

Dedication

### I DEDICATE THIS PROJECT WORK TO THE LOTUS FEET OF

MY FATHER MR.K.M.AGARWAL & MY MOTHER MRS. RAMA AGARWAL

#### **INTRODUCTION**

Introduction

Aluminium because of its low density, high tensile strength and resistance to corrosion is widely used for the manufacture of aeroplanes, automobiles lawn furniture as well as for aluminium cans. Being good conductor of electricity it is used for transmission of electricity. Aluminium is also used for making utensils. The recycling of aluminium cans and other aluminium products is a very positive contribution to saving ournatural resources. Most of the recycled aluminium is melted and recast into other aluminium metal products or used in the production of various aluminium compounds, the most common of which are the alums. Alums are double sulphates having general formula

#### $X_2SO_4.M_2(SO_4)_3.24H_2O$

**X** = Monovalent cation;

**M** = **Trivalent** cation

Some important alum and their names are given below:

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K<sub>2</sub>SO<sub>4</sub>.Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>.24H<sub>2</sub>O - Potash Alum

#### $Na_2SO_4.Al_2(SO_4)_3.24H_2O$ - Soda Alum

Introduction

K<sub>2</sub>SO<sub>4</sub>.Cr<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>.24H<sub>2</sub>O

- Chrome Alum

(NH)<sub>2</sub>SO<sub>4</sub>.Fe<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>.24H<sub>2</sub>O - Ferric Alum

Potash alum is used in papermaking, in fire extinguishers, in food stuffs and in purification of water soda alum used in baking powders and chrome alum is used in tanning leather and water proofing fabrics.

In addition to these primary uses, alum is also used as

- **1.***An astringent* a substance or preparation that draws together or constricts body tissues and is effective in stopping the flow of blood or other secretions. Alum has also been used by conventional hairdressers for treating shaving cuts,
- **11.** *A mordant* substances used in dyeing to fix certain dyes on cloth. Either the mordant (if it is colloidal) or a colloid produced by the mordant adheres to the fiber, attracting and fixing the colloidal mordant dye. The insoluble, colored precipitate that is formed is called a lake. Alum is a basic mordant used for fixing acid dyes.

Introduction

- **iii**.*For the removal of phosphate from natural and waste waters* the aluminium ions of alum combine with the orthophosphate around pH 6 to form the solid aluminum hydroxyphosphate which is precipitated and
- **IV.***For fireproofing fabrics* The major uses of alums are based on two important properties, namely precipitation of  $Al(OH)_3$  and those related to the acidity created by the production of hydrogen ions.

 $Al(H_2O)_6^{+3} \rightarrow Al(OH)_3 \downarrow + 3H_2O + 3H^+$ 

The  $H^+$  ions generated are used foe reacting with sodium bicarbonate to release CO<sub>2</sub>. This property is made use of in baking powder and CO<sub>2</sub> fire extinguishers.

## <u>AIM</u>

Aim

To prepare potash alum from aluminium scrap

## <u>REQUIREMENT</u>

Requirement

| 250 ml flask   |
|--|
| Funnel   |
| Beaker   |
| Scrap aluminium or cola can                          |
| Potassium hydroxide solution (KOH)                   |
| 6 M Sulphuric Acid (H <sub>2</sub> SO <sub>4</sub> ) |
| Water Bath   |
|  |
|  |
|  |
|  |

\*\*

Ethanol

Theory

Aluminum metal is treated with hot aqueous KOH solution. Aluminium dissolves as potassium aluminate, KAl(OH)<sub>4</sub>, salt.

**THEORY** 

$$2Al_{(s)} + 2KOH_{(aq)} + 6H_2O_{(l)} \longrightarrow 2KAl(OH)_{4 (aq)} + 3H_2$$

Potassium aluminate solution on treatment with dil. Sulphuric acid first gives precipitate  $Al(OH)_3$ , which dissolves on addition of small excess of  $H_2SO_4$  and heating.

$$\begin{split} & 2KOH_{(aq)} \,+\, H_2SO_{4(aq)} \longrightarrow \, 2Al(OH)_{3~(s)} \,+\, K_2SO_{4(aq)} \,+\, 2H_2O_{(l)} \\ & 2Al(OH)_{3~(s)} \,+\, 3\,\, H_2SO_{4(aq)} \,\longrightarrow\, Al_2(SO_4)_{3(aq)} \,+ 6H_2O_{(l)} \end{split}$$

The resulting solution is concentrated to near saturation and cooled. On cooling crystals of potash alum crystallizeout.

 $\begin{array}{rl} K_2SO_{4(aq)} \ + \ Al_2(SO_4)_{3(aq)} \ + \ 24H_2O_{(l)} \ - \rightarrow \ K_2SO_4.Al_2(SO_4)_3. \\ 24H_2O_{(s)} \end{array}$ 

#### **REACTIONS**

Reactions

 $2Al_{(s)} + 2KOH_{(aq)} + 6H_2O_{(l)} \longrightarrow 2KAl_{(OH)_4(aq)} + 3H_2$ 

 $K_2SO_{4(aq)} + Al_2(SO_4)_{3(aq)} + 24H_2O_{(1)} \longrightarrow K_2SO_4Al_2(SO_4)_3.$ 

 $24H_2O_{(s)}\\$ 

2Al(OH)<sub>3 (s)</sub> + 3 H<sub>2</sub>SO<sub>4(aq)</sub>

 $\longrightarrow Al_2(SO_4)_{3(aq)} + 6H_2O_{(l)}$ 

 $2KOH_{(aq)} + H_2SO_{4(aq)} - \rightarrow 2Al(OH)_{3\ (s)} + K_2SO_{4(aq)} + 2H_2O_{(l)}\ K_2SO_{4(aq)} + \ Al_2(SO_4)_{3(aq)} + Al_2(SO_4)_{3($ 

 $\begin{array}{l} 24H_2O_{(l)} \longrightarrow K_2SO_4.Al_2(SO_4)_3.\\ \\ 24H_2O_{(s)} \end{array}$ 

## <u>PROCEDURE</u>

Procedure

Clean a small piece of scrap aluminium with steelwool and cut it into very small pieces. Aluminium foilmay be taken instead of scrap aluminium.

Device Put the small pieces of scrap aluminium or aluminium foil (about 1.00g) into a conical flask and addabout 50 ml of 4 M KOH solution to dissolve the aluminium.

 $\Box$  The flask may be heated gently in order to facilitated is solution. Since during this step hydrogen gas is evolved this step must be done in a well ventilated area.

Continue heating until all of the aluminium reacts.

Filter the solution to remove any insoluble impurities and reduce the volume to about 25 ml by heating.

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 $\Box$  Allow the filtrate to cool. Now add slowly 6 M H<sub>2</sub>SO<sub>4</sub> until insoluble Al(OH)<sub>3</sub> just forms in the solution.

Procedure

 $\Box$  Gently heat the mixture until the Al(OH)<sub>3</sub> precipitated is solves.

Cool the resulting solution in an ice-bath for about 30 minutes whereby alum crystals should separate out. For better results the solution may be left overnight for crystallization to continue.

 $\Box$  In case crystals do not form the solution may be further concentrated and cooled again.

 $\Box$  Filter the crystals from the solution using vacuum pump, washthe crystals with 50/50 ethanol-water mixture.

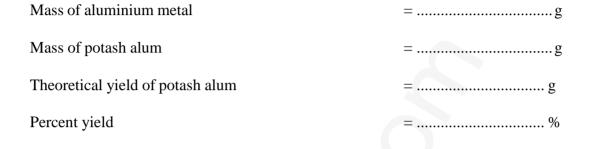
Continue applying the vacuum until the crystals appear dry.

Determine the mass of alum crystals.

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### **OBSERVATION**

Observation



RESULT

Result

Potash alum of

% yield was prepared fromaluminium scrap.

## <u>BIBLIOGRAPHY</u>

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