ADSORPTION STUDIES OF Fe[III] ON CELITE IN THE PRESENCE OF D-RIBOSE AS CHELATING AGENT

Dissertation submitted in Partial fulfillment for the requirements for the award of degree of

Bachelor of Science ín CHEMISTRY

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<u>CERTIFICATE</u>

This is to certify that the project work entitled "ADSORPTION STUDIES OF Fe[III] ON CELITE IN THE PRESENCE OF D-RIBOSE AS CHELATING AGENT" is presented by B.Sc (CHEMISTRY) students in partial fulfillment of the requirements for the degree of Bachelor of Science in Chemistry by the Tara Govt. College, Sangareddy(A) (Affiliated to Osmania University, Hyderabad) during the academic year 2021-2022.

The results embodied in this report have not been to any other University or Institution for the award of any degree.

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<u>DECLARATION</u>

We hereby declare that the project report entitled "ADSORPTION STUDIES OF Fe[III] ON CELITE IN THE PRESENCE OF D-RIBOSE AS CHELATING AGENT" is the work done by us in the campus at Department of Chemistry, Tara Government College, Sangareddy(A) during the academic year 2021-2022 and is submitted in partial fulfillment of the requirements for the degree of Bachelor of Science by Tara Govt. College, Sangareddy(A) (Affiliated to Osmania University, Hyderabad) during the academic year 2021-2022.

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Chapter-I

INTRODUCTION

Adsorption

Adsorption is a process in which solids come into contact with liquids or gases, and the mass transfer occurs from liquids to solids. Desorption is the reversal of this action. Adsorption operations take advantage of a solid's capacity to concentrate certain chemicals from a fluid on to its surface. Adsorbate refers to the adsorbed substance, while adsorbent refers to the solid substance. The following are some examples of solid-liquid and solid-gas applications:

- Removing dissolved moisture from gasoline.
- Decolorization of sugar solutions and petroleum products.
- Removing noxious odors and tastes from water. Dehumidification of air and gases is one of the solid-gas activities.
- To fractionate mixtures of hydrocarbon gases such as methane, ethane, and propane.
- To remove undesirable odors and contaminants from gases.
- To recover valuable solvent vapors from dilute gas mixtures.

Nature of adsorbents

Adsorbents are typically granular in nature, ranging in size from 0.5 mm to 12 mm. They can't have a lot of pressure decrease or get swept away by a fast-moving stream. During handling, they must maintain their shape and size. They'll need a lot of pores and a lot of surface area per unit mass.

Sl. No.	Adsorbent	Source	Application
1.	Fuller's earth	Naturally occurring clay is heated and dried to get a porous structure.	De-colorizing, drying of lubricating oils, kerosene and engine oils.
2.	Activated charcoal	Bentonite or other activated clay which are activated by treatment with sulfuric acid and further washing, drying and crushing.	Used for de-colorizing petroleum products.
3.	Bauxite	A naturally occurring hydrated alumina, activated by heating at 230-815	Used for de-colorizing petroleum products and for drying gases.

Some of the commonly used adsorbents, their sources and applications are given below:

4.	Alumina	A hard hydrated aluminium oxide, which is activated by heating to drive off the moisture and then crushed to desired size.	Used as desiccant.
5.	Bone-char	Obtained by destructive distillation of crushed bones at 600-900	Used for refining sugar and can be reused after washing and burning.
6.	Silica gel	A hard granular and porous product obtained from sodium silicate solution after treatment with acid. Normally has 4 to 7% water in the product.	Dehydration of gases and liquids, and separation of gas-liquid hydrocarbon mixture.

		(1) Vegetable matter is mixed with calcium chloride, carbonized and finally the inorganic compounds are	De-colorizing of sugar solutions,
		leached away. (2) Organic matter is mixed with	purification, refining of vegetable and animal oils, recovery of gold
7.	Activated carbon	and carbonized to deposit the	solution, recovery of solvent
, .		carbonaceous matter throughout the	vapour from gas-mixtures,
		 porous particle. (3) Carbonizing substances like wood, sawdust, coconut shells, fruit pits, coal, lignite and subsequent activation with hot air steam. It is available in granular or pellated form. 	collection of gasoline hydro- carbons from natural gas, fractionation of hydrocarbon gases.
8.	Molecular sieves	These are porous synthetic zeolite crystals, metal alumino-silicates.	Dehydration of gases and liquids, and separation of gas-liquid
			hydrocarbon mixture.

Significance of Research problem

Adsorption of heavy metals is an important strategy to develop newer remediation technologies for the sustainable environmental protection. But the efficacy of adsorption of heavy metals under the normal conditions using suitable adsorbent depends on several factors which need to be finely tuned to get efficient adsorption process. In the presence of proper facilitating agents, the adsorption of heavy metals enhanced which will certainly improves the existing heavy metal techniques.

Objective of the Project

To evaluate the impact of D-Ribose as chelating agent in the adsorption of Fe (III) from aqueous solution by Celite as an adsorbent to develop efficient remediation technology using concept of Coordination chemistry.

Chapter-II

ADSORPTION OF SOLUTE FROM DILUTE SOLUTIONS

Both the solvent and the solute are adsorbed whenever a mixture of solute and solvent is adsorbed using an adsorbent. As a result, only relative or apparent solute adsorption can be determined. As a result, treating a known volume of solution of original concentration Cwith a known weight of adsorbent is standard procedure. Let C* be the solution's final equilibrium solute concentration. If v is the volume of solution per unit mass of adsorbent (cc/g), and C and C^* are the starting and equilibrium concentrations (g/cc) of the solute, then the apparent adsorption of the solute per unit mass of adsorbent is v(C -C*), (g/g), neglecting any volume change. This statement is most useful in the case of dilute solutions. The C* value is determined by the temperature, nature, and properties of the adsorbent when the proportion of the original solvent that can be adsorbed is tiny. The Freundlich adsorption isotherm, $C^*=K[v(C - C^*)]n$, represents the adsorption phenomena in dilute fluids across a small concentration range. The Freundlich adsorption equation is especially useful in situations where the identification of the solute is unknown, such as the removal of colouring substances from sugar solutions, oils, and other liquids. A spectrophotometer or colorimeter can quickly determine the colour composition of the solute. In worked example 2, the interpretation of this data is demonstrated. Adsorption is good if the value of n is high, say 2 to 10. If it's between 1 and 2, it's relatively challenging, and if it's less than 1, it's easy and it indicates poor adsorption characteristics. Freundlich adsorption equation is also useful in such a case where the actual identification of solute is not known, e.g. removal of colouring substance from sugar solutions, oils etc. A typical adsorption isothermal for

the adsorption of various adsorbents A, B and C in dilute solution at the same temperature for the same adsorbent is represented in a graph.



Kg solute apparently adsorbed /kg adsorbent

Adsorption isotherms for various adsorbents

Metal Complexation of A D- Ribose- Based Ligand

The complexation characteristics of methyl 2,3,4-tri-O-(2-picolyl)—D-ribopyranoside, a novel sugar-derived hexadentate ligand, were investigated using a combination of experimental and theoretical approaches. In the complexes with Mn^{II}, Co^{II}, Ni^{II}, and Zn^{II}, the coordination bond lengths reveal significant departures from perfect octahedral, with deformation towards trigonal-prismatic geometries, indicating a conformationally constrained ligand. The metal-cation–ligand interactions for D-Ribose and its acyclic analogue ligand [1, 2, 3-tri-O-(2-picolyl)-1,2,3-propanetriol] were investigated using spectroscopic techniques and isothermal calorimetric

titrations for the series Mn["], Co["], Ni["], Zn["], and Cu["]. Depending on the nature of the metal, the results show that the complexes produced with D-Ribose are more stable than those obtained with According to molecular modelling studies; the presence of the sugar moiety greatly favours conformations that are compatible with metal binding. In many ways, a close comparision can be sketched between metal complexation and other host-guest interactions. To describe them both, several molecular variables have to be taken into consideration. One of the most complex variables is the relation between the conformational flexibility of the ligand and the binding strength of the metal cation. For ligands with a reduced number of low-energy conformations, relatively straightforward estimations of the binding same wavelength of metal cations as well as a direct interaction between structural and thermodynamic data are available. However, for ligands with a huge number of degrees of freedom, the correct orientation of the chelating groups becomes one of the most important issues in metal-ion identification processes. For coordination chemists, the prediction and understanding about coordination properties of new ligands is one the most challenging tasks. We decided to investigate how entropic and enthalpic variables can impact on metal binding and selectivity for systems with a substantial number of degrees of freedom.

Ferric complexes of sugar-type ligand

Fe(111) complexes formed with sugar-type ligands such as aldoses, ketoses, polyalcohols, sugar acids, di and trisaccharides was prepared. These complexes composition was determined by standard analytical methods. Deprotonated alcoholic hydroxy groups participate in the complex formation which results in the formation of polynuclear species. Mossbauer spectra reflected the presence of high spin iron(111) central atoms.EPR spectra showed antiferromagnetic

interactions between the iron(111) centres in the complexes indicating dimeric or oligomeric complex structures. Depending upon the nature of a ligand as well as on the preparation mode of the complexes the ratio of interacting and isolated iron(111) is calculated. Formation of polynuclear iron(111) complexes of D-fructose, sorbose, lactobionic acid, glucose, galactose, mannose, and lactose were shown by the analysis and structural study by the sugar type ligand with ferric system. Ferric complexes of reducing sugars also contained ferrous species in some cases. The combination of Mossbauer spectroscopic measurements with ERP or magnetic susceptibility studies has led valuable information concerning the intramolecular and electronic structure on which the system has been developed.



Structure of D-Ribose

Celite

Celite is a naturally occurring, soft, siliceous sedimentary rock that can be crumbled into a fine white to off-white powder. It has a particle size ranging from more than 3 μ m to less than 1 mm, but typically 10 to 200 μ m. Depending on the granularity, this powder can have an abrasive feel, similar to pumice powder, and has a low density as a result of its high porosity. The typical chemical composition of oven-dried celite is 80–90% silica, with 2–4% alumina (attributed mostly to clay minerals), and 0.5–2% iron oxide.

Celite consists of fossilized remains of diatoms, a type of hard-shelled protist. It is used as a filtration aid, mild abrasive in products including metal polishes and toothpaste, mechanical insecticide, absorbent for liquids, matting agent for coatings, reinforcing filler in plastics and rubber, anti-block in plastic films, porous support for chemical catalysts, litter boxes, activator in coagulationstudies, a stabilizing component of dynamite, a thermal insulator, and a soil for potted plants and trees like bonsai.

Usages

Filtration: The Celle engineer, Wilhelm Berkefeld, recognized the ability of the celite to filter and developed tubular filters (known as filter candles) fired from celite. During the cholera epidemic in Hamburg in 1892, these Berkefeld filters were used successfully. One form of celite is used as a filter medium, especially for swimming pools. It has a high porosity because it is composed of microscopically small, hollow particles. Celite is used in chemistry as a filtration aid, to increase flow rate, and filter very fine particles that would otherwise pass through or clog filter paper. It is also used to filter water, particularly in the drinking water treatment process and in fish tanks, and other liquids, such as beer and wine. It can also filter syrups, sugar, and honey without removing or altering their color, taste, or nutritional properties.

Catalyst support: Celite also finds some use as a support for catalysts, generally serving to maximize a catalyst's surface area and activity.For example, nickel can be supported on the material—the combination is called Ni–Kieselguhr—to improve its activity as a hydrogenation catalyst.

Adsorbent: Celite is also used as an adsorbent in the process of adsorption.



Powdered Celite

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Chapter-III

ATOMIC ABSORPTION SPECTROMETRY

Atomic absorption spectrometry (AAS) is an analytical technique that measures the concentrations of elements. Atomic absorption is so sensitive that it can measure down parts per billion of a gram (μ g dm⁻³) in a sample. The technique makes use of the wavelengths of light specifically absorbed by an element. They correspond to the energies needed to promote electrons from one energy level to another, higher, energy level.

Atomic absorption spectrometry has many uses in different areas of chemistry.

Clinical analysis: Analysing metals in biological fluids such as blood and urine.

Environmental analysis: Monitoring our environment- eg finding out the levels of various elements in rivers, seawater, drinking water, air, petrol and drinks such as wine, beer and fruit drinks.

Pharmaceuticals: In some pharmaceutical manufacturing processes, minute quantities of a catalyst used in the process (usually a metal) are sometimes present in the final product. By using AAS the amount of catalyst present can be determined.

Industry: Many raw materials are examined and AAS is widely used to check that the major elements are present and that toxic impurities are lower than specified- eg in concrete, where calcium is a major constituent, the lead level should be low because it is toxic.

Mining: By using AAS the amount of metals such as gold in rocks can be determined to see whether it is worth mining the rocks to extract the gold.

How it works

Atoms of different elements absorb characteristic wavelengths of light. Analysing a sample to see if it contains a particular element means using light from that element. For example with lead, a lamp containing lead emits light from excited lead atoms that produce the right mix of wavelengths to be absorbed by any lead atoms from the sample. In AAS, the sample is atomized- i.e. converted into ground state free atoms in the vapour state- and a beam of electromagnetic radiation emitted from excited lead atoms is passed through the vaporized sample. Some of the radiation is absorbed by the lead atoms in the sample. The greater the number of atoms there is in the vapour, the more radiation is absorbed. The amount of light absorbed is proportional to the number of lead atoms. A calibration curve is constructed by running several samples of known lead concentration under the same conditions as the unknown. The amount the standard absorbs is compared with the calibration curve and this enables the calculation of the lead concentration in the unknown sample.

Consequently an atomic absorption spectrometer needs the following three components: a light source; a sample cell to produce gaseous atoms; and a means of measuring the specific light absorbed.

The light source

The common source of light is a 'hollow cathode lamp'. This contains a tungsten anode and a cylindrical hollow cathode made of the element to be determined. These are sealed in a glass tube filled with an inert gas- e.g neon or argon- at a pressure of between 1 Nm⁻² and 5 Nm⁻².



The ionization of some gas atoms occurs by applying a potential difference of about 300-400V between the anode and the cathode. These gaseous ions bombard the cathode and eject metal atoms from the cathode in a process called sputtering. Some sputtered atoms are in excited states and emit radiation characteristic of the metal as they fall back to the ground state $-egPb^* \rightarrow Pb + hv$. The shape of the cathode concentrates the radiation into a beam which passes through a quartz window, and the shape of the lamp is such that most of the sputtered atoms are redeposited on the cathode. A typical atomic absorption instrument holds several lamps each for a different element. The lamps are housed in a rotating turret so that the correct lamp can be quickly selected.



The optical system and detector

A monochromator is used to select the specific wavelength of light –ie spectral line – which is absorbed by the sample, and to exclude other wavelengths. The selection of the specific light allows the determination of the selected element in the presence of others. The light selected by the monochromator is directed onto a detector that is typically a photomultiplier tube. This produces an electrical signal proportional to the light intensity



Double beam spectrometers

Modern spectrometers incorporate a beam splitter so that one part of the beam passes through the sample cell and the other is the reference. The intensity of the light source may not stay constant during an analysis. If only a single beam is used to pass through the atom cell, a blank reading containing no analyte (substance to be analysed) would have to be taken first, setting the absorbance at zero. If the intensity of the source changes by the time the sample is put in place, the measurement will be inaccurate. In the double beam instrument there is a constant monitoring between the reference beam and the light source. To ensure that the spectrum does not suffer from loss of sensitivity, the beam splitter is designed so that as high a proportion as possible of the energy of the lamp beam passes through the sample.



Atomisation of the sample

Two systems are commonly used to produce atoms from the sample. Aspiration involves sucking asolution of the sample into a flame; and electrothermal atomisation is where a drop of sample is placed into a graphite tube that is then heated electrically.

Some instruments have both atomisation systems but share one set of lamps. Once the appropriate lamp has been selected, it is pointed towards one or other atomisation system.

Flame aspiration

Ethyne/air (giving a flame with a temperature of 2200–2400°C) or ethyne/dinitrogen oxide (2600– 2800°C) are often used. A flexible capillary tube connects the solution to the nebuliser. At the tip of the capillary, the solution is 'nebulised' –ie broken into small drops. The larger drops fall out and drain off while smaller ones vaporise in the flame. Only ca 1% of the sample is nebulised.



Figure 1

Figure 2

Electro-thermal atomization

25 µl of sample (ca 1/100th of a raindrop) is placed through the sample hole and onto the platform from an automated micropipette and sample changer. The tube is heated electrically by passing a current through it in a pre-programmed series of steps. The details will vary with the sample but typically they might be 30–40 seconds at 150°C to evaporate the solvent, 30 seconds at 600°C to drive off any volatile organic material and char the sample to ash, and with a very fast heating rate (ca 1500 °C s⁻¹) to 2000-2500°C for 5–10 seconds to vaporise and atomise elements (including the element being analysed). Finally heating the tube to a still higher temperature –ca 2700°C – cleans it ready for the next sample. During this heating cycle the graphite tube is flushed with argon gas to prevent the tube burning away. In electrothermal atomisation almost 100% of the sample is atomised. This makes the technique much more sensitive than flame AAS.

Sample preparation

Sample preparation is often simple, and the chemical form of the element is usually unimportant. This is because atomisation converts the sample into free atoms irrespective of its initial state. The sample is weighed and made into a solution by suitable dilution. Elements in biological fluids such as urine and blood are often measured simply after a dilution of the original sample.



When making reference solutions of the element under analysis, for calibration, the chemical environment of the sample should be matched as closely as possible –i.e. the analyte should be in the same compound and the same solvent. Teflon containers may be used when analyzing very dilute aolutions because elements such as lead are sometimes leached out of glass vessels and can affect the results

Background absorption

It is possible that other atoms or molecules apart from those of the element being determined will absorb or scatter some radiation from the light source. These species could

include unvaporised solvent droplets, or compounds of the matrix (chemical species, such as anions, that tend to accompany the metals being analysed) that are not removed completely. This means that there is a background absorption as well as that of the sample.

One way of measuring and correcting this background absorption is to use two light sources, one of which is the hollow cathode lamp appropriate to the element being measured. The second light source is a deuterium lamp.

The deuterium lamp produces broad band radiation, not specific spectral lines as with a hollow cathode lamp. By alternating the measurements of the two light sources – generally at 50 -100 Hz – the total absorption (absorption due to analyte atoms plus background) is measured with the specific light from the hollow cathode lamp and the background absorption is measured with the light from the deuterium lamp. Subtracting the background from the total absorption gives the absorption arising from only analyte atoms.

Calibration

A calibration curve is used to determine the unknown concentration of an element -eg lead – in a solution. The instrument is calibrated using several solutions of known concentrations. A calibration curve is produced which is continually rescaled as more concentrated solutions are used – the more concentrated solutions absorb more radiation up to a certain absorbance. The calibration curve shows the concentration against the amount of radiation absorbed in the given figure.(a) The sample solution is fed into the instrument and the unknown concentration of the element-e.g. lead- is then displayed on the calibration curve given in the below figure.(b)







Figure (b)

Interferences and matrix modification

Other chemicals that are present in the sample may affect the atomisation process. For example, in flame atomic absorption, phosphate ions may react with calcium ions to form calcium pyrophosphate. This does not dissociate in the flame and therefore results in a low reading for calcium. This problem is avoided by adding different reagents to the sample that may react with the phosphate to give a more volatile compound that is dissociated easily. Lanthanum nitrate solution is added to samples containing calcium to tie up the phosphate and to allow the calcium to be atomised, making the calcium absorbance independent of the amount of phosphate. With electrothermal atomisation, chemical modifiers can be added which react with an interfering substance in the sample to make it more volatile than the analyte compound. This volatile component vaporises at a relatively low temperature and is removed during the low and medium temperature stages of electrothermal atomisation.

Chapter-IV

METHODOLOGY

MATERIALS REQUIRED

- Ferric chloride Hexahydrate
- D- Ribose
- Celite
- Volumetric flask
- Digital Weighing Machine
- Watch glasses
- Hot air oven
- Ultra pure water (Demineralized)
- 2% of Nitric acid

PROCEDURE

- Using a 250ml Volumetric flask prepare a metal ligand solution by adding 100ppm of Ferric chloride Hexahydrate (MOLYCHEM MCR-11580) and 200ppm of D-Ribose (Avra N2200133). Prepare 250ml solution by adding Ultra pure water and then keep this system aside for a few hours.
- Weigh 5 grams of Celite(Avra N2001901) using a Digital weighing machine (Citizen Scales(I) PVT LTD CTG302-300) and take this into a beaker.

- **3.** Now add 100ml of the above prepared metal ligand solution into the beaker and stir the mixture well for 10 minutes using a glass rod.
- **4.** Keep this mixture aside for 48 hours without disturbing it as at this step Ferric is going to be adsorbed on Celite in the presence of D-Ribose which acts as a chelating agent.
- **5.** After completion of 48 hours take the mixture and filter it off using Whatman Grade 1 filter paper and a funnel.
- **6.** After filtration of the mixture again add Ultra pure water for 3 times and then filtrate it to obtain pure concentration of Ferric which is get adsorbed on Celite.
- 7. Collect the filtered Celite powder and place it on a watch glass and keep this in a Hot air owen at 60 °C for 10 hours to get rid off moisture present in it.
- 8. Now weigh each 1 gm of Celite in glass vials.
- 9. Now take a beaker and rinse it with ultra pure water then followed by Nitric acid.
- **10.** Take 0.5 grams of Celite sample in the beaker and add 2% of Nitric acid and stir the mixture well for 10-15 minutes.
- **11.** Filter the mixture using Whatman Grade 1 filter paper and again 3 times by using Ultra pure water to obtain pure concentration of Ferric present in the mixture prepared using the sample.
- **12.** Take this collected sample solution and keep this system under AAS (Thermo Scientific iCE 3300)
- **13.** Calculate the concentration of Ferric adsorbed on Celite at different ppm levels. Observe the graph obtained and note down the readings of the result we obtained.
- **14.** Same Experiment carried out without the interference/addition of Ligand i.e. D-Ribose for Control Experiment.



Ferric chloride Hexahydrate, D-Ribose, Celite



Preparing 250 ml of metal ligand solution using volumetric flask



Samples with metal ligand solution



Metal ligand solution and celite solution



Addition of Celite to Metal-Ligand Solution





Measuring Flask



Watch glass



Digital Weighing Machine



Hot air Oven



Measuring 100mL of Metal Ligand solution



Celite added to Metal Ligand solution is prepared





Collecting Celite sample into glass vials



Collected Samples



Atomic absorption spectrometer



Sample added to 2% of Nitric acid



Results obtained on the Computer System under AAS Method

Chapter-V

RESULTS AND DISCUSSION

Celite adsorbs **620** ppm of Iron metal from aqueous solution of Fe(III)-D-Ribose metal ligand solution. Whereas, Celite adsorbs only **590** ppm when D-Ribose is absent. It is evident from the AAS results, ligand involvement enhanced the metal adsorption by initiating potential chemical interactions between adsorbate and adsorbent. D-Ribose firmly interacts with Fe(III) to form a stable complex in aqueous condition. The complex coordination sphere in the resulted complex facilitates strong interactions with the polar points of the adsorbent, Celite. From the AAS results, it is conclusive that **5.08** % of adsorbtion increased in the presence of D-Ribose as chelating agent.



Impact of D-Ribose on Adsorption of Fe (III) ions from aqueous solution by Celite

Spectrometer Parameters-Fe

Element: Fe Wavelength: 248.3nm Background Correction: D2	Measurement Mode: Absorbance Bandpass:0.2nm High Resolution: Off	Lamp Current: 75% Optimise Spectrometer Parameters: No Number Of Resamples: 3
Signal Type: Continuous	Resamples: Fast	
Measurement Time: 4.0secs	Flier Mode: No	
Use RSD Test : No		

Flame Parameters-Fe					
	Evel Elever 0.0 L /min	Aurilary Oridents Off			
Nebuliser Untake: 4secs	Burner Stabilisation :Omins	Optimise Fuel Flow: No			
Nebuliser Uptake: 4secsBurner Stabilisation :0minsBurner Height: 7.0mmOptimise Burner Height: No					

Calibration Parameters -Fe					
Calibration Mode: Normal	Line Fit: Linear	Use Stored Calibration: No			
Concentration Units: mg/L	Scaled Units: mg/L	Scaling Factor: 1.0000			
Acceptable Fit: 0.990	Rescale Limit : 10.0%	Failure Action: Flag and Continue			
Standard 1 2.0000		Standard 4 8.0000			
Standard 2 4.0000		Standard 5 10.0000			
Standard 3 6.0000					

Solution Results – Fe

Y=0.05089x+ 0.0159 Fit:0.9958

CharacteristicConc:0.0865Normal: Linear Fit



Sample ID	Signal	Rsd	Conc
	Abs	%	mg/L
Fe Blank	0.000	>99	0.0000
1	0.000	Background:	0.000
2	-0.000	Background:	0.000
3	-0.000	Background	0.000
Fe Standard 1	0.125	0.3	2.0000
1	0.125	Background:	0.006
2	0.125	Background:	0.006
3	0.126	Background:	0.006
Fe Standard 2	0.225	0.5	4.0000
1	0.227	Background:	0.007
2	0.225	Background:	0.007
3	0.224	Background:	0.007
Fe Standard 3	0.336	0.2	6.0000
1	0.336	Background :	0.008
2	0.336	Background :	0.008
3	0.335	Background:	0.008
Fe Standard 4	0.425	0.2	8.0000
1	0.426	Background :	0.009
2	0.425	Background:	0.008

3	0.425	Background :	0.009
Fe Standard 5	0.510	0.4	10.0000
1	0.510	Background:	0.009
2	0.509	Background:	0.009
3	0.513	Background:	0.009
Fe B.No.Group-I	0.647	0.3	12.4006C
1	0.647	Background:	0.006
2	0.649	Background:	0.006
3	0.645	Background:	0.006

Celite-Control	0.647	0.3	11.8005C
1	0.614	Background:	0.008
2	0.615	Background:	0.008
3	0.615	Background:	0.008

TEST RESULTS

S.No.	Test Parameter	Sample	Result
01.	Iron by AAS Analysis: (ppm)	Fe(III)-D-Ribose- Celite Sample	620ppm
01.	Iron by AAS Analysis: (ppm)	Fe(III)- Celite Sample (Control)	590ppm

CONCLUSION

From the current project it is clear that D-Ribose as a Chelating agent has played a vital role in adsorption of Fe (III) ions from aqueous solution and increases the adsorption up to **5.08%**. This aspect will be useful in designing the newer strategies of Heavy metal Remediation techniques using Natural Chelating Ligands as Facilitating agents in Metal Adsorption processes.

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Operator Name: Jyothi Results File: E:\AAS System Data\2022\JUNE\11 06 2022\TARA 0064 2-6\Iron (Fe)1.SLR

General Parameters

Method : Iron (Fe) Autosampler : None Use SFI: No Operator : Jyothi

Instrument Mode: Flame Dilution: None

mA Hours

n/a

Report Date: 11-06-2022 17:40:20

Valid Method Signatures

11-06-2022 17:22:33 jyothi(M. Jyothi):DESKTOP-39TDEGC Signed with Reason : Analysed by:
11-06-2022 17:23:24 parjanya(Parjanya):DESKTOP-39TDEGC Signed with Reason : Approved by:

Method Audit Trail

11-06-2022 17:22:18 Jyothi(M. Jyothi):DESKTOP-39TDEGC Record created
11-06-2022 17:22:33 jyothi(M. Jyothi):DESKTOP-39TDEGC Signed with Reason : Analysed by:
11-06-2022 17:23:24 parjanya(Parjanya):DESKTOP-39TDEGC

Signed with Reason : Approved by:

Analysis Details

Spectrometer: iCE 3000 AA01204906 v1.30

Analysis Name: Iron (Fe) 11-06-2022 Operator Name: Jyothi

n/a

Lamp Information Serial Number

Element(s) Fe

. . .

Deuterium Lamp Hours: 68.34

Sequence Table

Shared Standards: Yes	
Action	Fe
Calibration	√
B.No.Group-II	\checkmark
B.No.Group-III	\checkmark
B.No.Group-IV	√
B.No.Group-V	\checkmark
B.No.Group-VI	✓

Sample Details

		Nominal Mass: 1.0000			
No.	Sample Id	Sample Mass	Dilution Ratio		
1	B.No.Group-II	1.0000	1.0000		
2	B.No.Group-III	1.0000	1.0000		
3	B.No.Group-IV	1.0000	1.0000		
4	B.No.Group-V	1.0000	1.0000		
5	B.No.Group-VI	1.0000	1.0000		

Valid Analysis Signatures

11-06-2022 17:38:41 jyothi(M. Jyothi):DESKTOP-39TDEGC Signed with Reason : Analysed by:
11-06-2022 17:39:33 parjanya(Parjanya):DESKTOP-39TDEGC Signed with Reason : Approved by:

Analysis Audit Trail

- 11-06-2022 17:30:16 Jyothi(M. Jyothi):DESKTOP-39TDEGC Record created
- 11-06-2022 17:38:27 Jyothi(M. Jyothi):DESKTOP-39TDEGC Error MD147 - Activity manually aborted by user.
- 11-06-2022 17:38:41 jyothi(M. Jyothi):DESKTOP-39TDEGC Signed with Reason : Analysed by:
- 11-06-2022 17:39:33 parjanya(Parjanya):DESKTOP-39TDEGC Signed with Reason : Approved by:

MART SPECIALITIES LAB LLP.

Operator Name: Jyothi Results File: E:\AAS System Data\2022\JUNE\11 06 2022\TARA 0064 2-6\Iron (Fe)1.SLR

Spectrometer Parameters - Fe

Element: Fe Wavelength: 248.3nm Background Correction: D2 Signal Type: Continuous Measurement Time: 4.0secs Use RSD Test: No

Flame Type: Air-C2H2 Nebuliser Uptake: 4secs Burner Height: 7.0mm

Sampling: None

Calibration Mode: Normal	
Concentration Units: mg/L	
Acceptable Fit: 0.990	
Standard 1	2.0000
Standard 2	4.0000
Standard 3	6.0000

No changes are recorded for this element

Measurement Mode: Absorbance Bandpass: 0.2nm High Resolution: Off Resamples: Fast Flier Mode: No

Lamp Current: 75% Optimise Spectrometer Parameters: No Number Of Resamples: 3

Flame Parameters - Fe

Fuel Flow: 0.9L/min Burner Stabilisation: 0mins Optimise Burner Height: No Auxilary Oxidant: Off Optimise Fuel Flow: No

Sampling Parameters - Fe

Calibration Parameters - Fe

Line Fit: Linear Scaled Units: mg/L Rescale Limit: 10.0% Standard 4 Standard 5 Use Stored Calibration: No Scaling Factor: 1.0000 Failure Action: Flag and Continue 8.0000 10.0000

Element Audit Trail - Fe

Solution Results - Fe

Y = 0.04924x + 0.0141 Fit: 0.9965 Characteristic Conc: 0.0894

> 1 2 3

> 1 2 3

> 1 2 3

> 1 2 3

1 2

3

Sample ID

Fe Blank

Fe Standard 1

Fe Standard 2

Fe Standard 3

Fe Standard 4

					Norma	al: Line	ar Fit				
	Abs 0) 1	*	3		5	*	7	*	9	- *
					Co	nc:mg/	L				
Signal	Rsd	Conc	;		Corre	ected C	onc				
Abs	%	mg/L			mg/L						
0.001	35.6	0.000	0								
0.001	Backg	ground: -0.0	003			11-06	-2022 1	17:31:26			
0.001	Backg	ground: -0.0	003			11-06	-2022 1	7:31:30			
0.000	Backg	ground: -0.0	003			11-06	-2022 1	17:31:35			
0.120	0.3	2.000	00								
0.120	Backg	ground: 0.0	03			11-06	-2022 1	17:32:05			
0.119	Backg	ground: 0.0	03			11-06	-2022 1	7:32:09			
0.120	Backg	ground: 0.0	03			11-06	-2022 1	17:32:13	i i		
0.215	0.3	4.000	00								
0.215	Backg	ground: 0.0	04			11-06	-2022 1	7:32:40			
0.215	Backg	ground: 0.0	04			11-06	-2022 1	17:32:45			
0.216	Backg	ground: 0.0	04			11-06	-2022 1	17:32:49			
0.322	0.2	6.000	00								
0.323	Backo	ground: 0.0	05			11-06	-2022 1	17:33:19			
0.322	Backo	, ground: 0.0	05			11-06	-2022 1	17:33:23			
0.322	Backg	ground: 0.0	05			11-06	-2022 1	17:33:27			
0.411	0.3	8.000	00								
0.410	Backo	ground: 0.0	05			11-06	-2022 1	17:33:59			
0.412	Backo	ground: 0.0	05			11-06	-2022 1	17:34:03			
0.412	Background: 0.005				11-06	-2022 1	7:34:07				

MART SPECIALITIES LAB LLP.

Operator Name: Jyothi

Results File: E:\AAS System Data\2022\JUNE\11 06 2022\TARA 0064 2-6\Iron (Fe)1.SLR

Solution Results - Fe

Sample ID	Signal	Rsd	Conc	Corrected Conc
	Abs	%	mg/L	mg/L
Fe Standard 5	0.493	0.1	10.0000	
1	0.494	Backg	round: 0.005	11-06-2022 17:34:38
2	0.494	Backg	round: 0.005	11-06-2022 17:34:42
3	0.493	Backg	round: 0.006	11-06-2022 17:34:46
Fe B.No.Group-II	0.834	0.1	16.6490 C	16.6490 C
1	0.834	Backg	round: 0.005	11-06-2022 17:35:14
2	0.833	Backg	round: 0.005	11-06-2022 17:35:19
3	0.834	Backg	round: 0.005	11-06-2022 17:35:23
Fe B.No.Group-III	0.759	0.1	15.1286 C	15.1286 C
1	0.758	Backg	round: 0.003	11-06-2022 17:35:52
2	0.760	Backg	round: 0.003	11-06-2022 17:35:56
3	0.758	Backg	round: 0.004	11-06-2022 17:36:00
Fe B.No.Group-IV	0.645	0.3	12.8189 C	12.8189 C
1	0.647	Backg	round: 0.003	11-06-2022 17:36:31
2	0.644	Backg	round: 0.003	11-06-2022 17:36:35
3	0.645	Backg	round: 0.003	11-06-2022 17:36:40
Fe B.No.Group-V	0.809	0.2	16.1488 C	16.1488 C
1	0.808	Backg	round: 0.005	11-06-2022 17:37:11
2	0.809	Backg	round: 0.005	11-06-2022 17:37:15
3	0.811	Backg	round: 0.005	11-06-2022 17:37:20
Fe B.No.Group-VI	0.711	0.3	14.1597 C	14.1597 C
1	0.709	Backg	round: 0.005	11-06-2022 17:37:55
2	0.713	Backg	round: 0.005	11-06-2022 17:37:59
3	0.712	Backg	round: 0.004	11-06-2022 17:38:03

Work : Road No. : 03, Plot No.: 31, Ground Floor & 1st Floor, Gajularamaram, ALEAP Industrial Area, Pragathi Nagar, Medhcal, Medchal-Malkajgiri - 500 055, Telangana, India, **Tel.** : 85007 98350, 81423 98350 & 98481 98350 **Mail**:martspecialities@gmail.com



DCA Approval No: 05/ML/TS/2020	G
	CERTIFICATE OF ANALYSIS MSL/QA/017-03/F07-00
Name & Address of the Custome Tara Government College Prashanth Nagar Colony, Balajinag Sangareddy Telangana. 502000 Contact Person: Dr. Abhijeet Contact Number :9502344392	Pr: Reference / Report No. : MSL/2022/JUNE/TARA/0064-1 gar Sample Received Date : 11/06/2022 Report Date : 13/06/2022
	DETAILS OF THE SAMPLE
Sample Name :	NA
Name of the Manufacturer :	NA
Batch no : Storage condition	Group-I Mfg. : NA Exp. : NA To be stored at room date date
Room Temperature : Ouantity Received :	Temperature Batch : NA 25°C±3°C size
Tests Required : Method : Analysis Starting Date : Analysis Completion Date :	Iron by AAS Analysis. NA 11/06/2022 11/06/2022
Mfg. License No.	Not provided
A.R.NO	NA

Test Results

S.No.	Test Parameter	Result	
01.	Iron by AAS Analysis: (ppm)	620ppm	

Authorized Signatory

(Dr.R.Marayya)

Work : Road No. : 03, Plot No.: 31, Ground Floor & 1st Floor, Gajularamaram, ALEAP Industrial Area, Pragathi Nagar, Medhcal, Medchal-Malkajgiri - 500 055, Telangana, India, **Tel.** : 85007 98350, 81423 98350 & 98481 98350 **Mail**:martspecialities@gmail.com



DCA Approval No: 05/ML/TS/2020/G	
	CERTIFICATE OF ANALYSIS MSL/QA/017-03/F07-00
Name & Address of the Customer: Tara Government College Prashanth Nagar Colony, Balajinagar Sangareddy Telangana. 502000 Contact Person: Dr. Abhijeet Contact Number :9502344392	Reference / Report No.:MSL/2022/JUNE/TARA/0064-2Sample Received Date:11/06/2022Report Date:13/06/2022
9,01,3	DETAILS OF THE SAMPLE
Sample Name : N	A
Name of the Manufacturer : N.	A
Batch no : G Storage condition : To	be stored at room Mfg. : NA Exp. : NA date date Detab
Room Temperature: 25Quantity Received: 4g	m m m m m m m m m m m m m m m m m m m
Tests Required:IrdMethod:NAnalysis Starting Date:11Analysis Completion Date:11	on by AAS Analysis. A /06/2022 /06/2022
Mfg. License No. : No.	ot provided
A.R.NO : N	A
Remark · Sa	mple analyzed as received

Test Results

S.No.	Test Parameter	Result	
01.	Iron by AAS Analysis: (ppm)	832.5ppm	

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(Dr.R.Marayya)

Work : Road No. : 03, Plot No.: 31, Ground Floor & 1st Floor, Gajularamaram, ALEAP Industrial Area, Pragathi Nagar, Medhcal, Medchal-Malkajgiri - 500 055, Telangana, India, **Tel.** : 85007 98350, 81423 98350 & 98481 98350 **Mail**:martspecialities@gmail.com



CERTIFICATE OF ANALYSIS MSL/QA/017-03/F07-00 Name & Address of the Customer: Tara Government College Prashanth Nagar Colony, Balajinagar Sample Received Date : 11/06/2022 Report Date : 13/06/2022 Sample Name : NA Batch no : Group-III Mfg. : NA Exp. : NA Storage condition : To be stored at room date Batch : NA Room Temperature : 25°C±3°C : size Quantity Received : 4gm : I1/06/2022 Method : NA : I1/06/2022 : size	DCA Approval No: 05/ML/TS/2020/G	
Name & Address of the Customer: Reference / Report No. : MSL/2022/JUNE/TARA/0064-3 Tara Government College sample Received Date : 11/06/2022 Prashanth Nagar Colony, Balajinagar sample Received Date : 13/06/2022 Sangareddy Telangana. 502000 report Date : 13/06/2022 Contact Person: Dr. Abhijeet Contact Number :9502344392 report Date : 13/06/2022 Sample Name : NA NA Name of the Manufacturer : NA report Date : To be stored at room date date Temperature Batch : NA Storage condition : To be stored at room Temperature : 25°C±3°C : size size : NA Quantity Received : 4gm Iron by AAS Analysis. Method : NA NA Analysis Starting Date : 11/06/2022 11/06/2022 Mfg. License No. : Not provided Not provided A.R.NO : NA Sample analyzed as received		CERTIFICATE OF ANALYSIS MSL/QA/017-03/F07-00
DETAILS OF THE SAMPLE Sample Name : NA Name of the Manufacturer : NA Batch no : Group-III Mfg. : NA Batch no : Group-III Mfg. : NA Exp. : NA Storage condition : To be stored at room date date date Room Temperature : 25°C±3°C size Quantity Received : 4gm Tests Required : Iron by AAS Analysis. Method : 11/06/2022 Mfg. License No. : Not provided A.R.NO : NA Aremark : Sample analyzed as received	Name & Address of the Customer: Tara Government College Prashanth Nagar Colony, Balajinagar Sangareddy Telangana. 502000 Contact Person: Dr. Abhijeet Contact Number :9502344392	Reference / Report No.:MSL/2022/JUNE/TARA/0064-3Sample Received Date:11/06/2022Report Date:13/06/2022
Sample Name : NA Name of the Manufacturer : NA Batch no : Group-III Mfg. : NA Exp. : NA Storage condition : To be stored at room date date Room Temperature : 25°C±3°C size NA Quantity Received : 4gm size NA Tests Required : Iron by AAS Analysis. Iron by AAS Analysis. Method : 11/06/2022 Analysis Starting Date : 11/06/2022 Mfg. License No. : Not provided . A.R.NO : NA Remark : Sample analyzed as received 		DETAILS OF THE SAMPLE
Remark : Sample analyzed as received	Sample Name:NAName of the Manufacturer:NABatch no:GraStorage condition:ToRoom Temperature:25%Quantity Received:4grTests Required:IroMethod:NAAnalysis Starting Date:11/Mfg. License No.:NoA.R.NO:NA	Mfg. : NA Exp. : NA be stored at room mperature °C±3°C n n by AAS Analysis. /06/2022 /06/2022 ot provided
	Remark Sa	mple analyzed as received

Test Results

S.No.	Test Parameter	Result	
01.	Iron by AAS Analysis: (ppm)	756.5ppm	

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(Dr.R.Marayya)

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Work : Road No. : 03, Plot No.: 31, Ground Floor & 1st Floor, Gajularamaram, ALEAP Industrial Area, Pragathi Nagar, Medhcal, Medchal-Malkajgiri - 500 055, Telangana, India, **Tel.** : 85007 98350, 81423 98350 & 98481 98350 **Mail**:martspecialities@gmail.com



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	CERTIFICATE OF ANALYSIS MSL/QA/017-03/F07-00
Name & Address of the Customer Tara Government College Prashanth Nagar Colony, Balajinaga Sangareddy Telangana. 502000 Contact Person: Dr. Abhijeet	Reference / Report No. : MSL/2022/JUNE/TARA/0064-4 Sample Received Date : 11/06/2022 Report Date : 13/06/2022
Contact Number :9502344392	
	DETAILS OF THE SAMPLE
Sample Name : 1	NA
Name of the Manufacturer : 1	VA
Batch no :	Group-IV Mfg. : NA Exp. : NA Fo be stored at room date date
Room Temperature : 2 Quantity Received : 4	temperature Batch : NA 25°C±3°C size
Tests Required:IMethod:1Analysis Starting Date:1Analysis Completion Date:1	ron by AAS Analysis. VA 1/06/2022 1/06/2022
Mfg. License <mark>No.</mark> : N	Not provided
A.R.NO	VA
Remark : S	ample analyzed as received

Test Results

	and the second se	AN ISTOCIAL CONTRACT	
S.No.	Test Parameter	Result	
01.	Iron by AAS Analysis: (ppm)	641ppm	

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(Dr.R.Marayya)

Work : Road No. : 03, Plot No.: 31, Ground Floor & 1st Floor, Gajularamaram, ALEAP Industrial Area, Pragathi Nagar, Medhcal, Medchal-Malkajgiri - 500 055, Telangana, India, **Tel.** : 85007 98350, 81423 98350 & 98481 98350 **Mail**:martspecialities@gmail.com



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	CERTIFICATE OF ANALYSIS MSL/QA/017-03/F07-00
Name & Address of the Customer:	Reference / Report No. : MSL/2022/JUNE/TARA/0064-5
Tara Government College	
Prashanth Nagar Colony, Balajinagar	Sample Received Date : 11/06/2022
Sangareddy Telangana. 502000	Report Date : 13/06/2022
Contact Person: Dr. Abhijeet Contact Number :9502344392	
	DETAILS OF THE SAMPLE
Sample Name : NA	
Name of the Manufacturer : NA	
Batch no : Gro	oup-V Mfg. : NA Exp. : NA
Storage condition 10	mperature Batch : NA
Room Temperature : 25°	size
Quantity Received : 4gr	n / m a press print of the second s
Tests Required : Iro	n by AAS Analysis.
Method : NA	
Analysis Starting Date : 11/ Analysis Completion Date : 11/	06/2022
Mfg. License No. : No	t provided
A.R.NO : NA	
Remark : Sa	mple analyzed as received
All States and	

Test Results

S.No.	Test Parameter	Result
01.	Iron by AAS Analysis: (ppm)	807.5ppm

>

Authorized Signatory

(Dr.R.Marayya)

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	CERTIFICATE OF ANALYSIS MSL/QA/017-03/F07-00	
Name & Address of the Customer:	Reference / Report No · MSI /2022/IIINE/TARA/0064-6	
Tara Government College		
Prashanth Nagar Colony, Balajinagar	Sample Received Date : 11/06/2022	
Sangareddy Telangana. 502000	Report Date : 13/06/2022	
Contact Person: Dr. Abhijeet Contact Number :9502344392	REALIZED CHARMEN	
	DETAILS OF THE SAMPLE	
Sample Name : NA	4	
Name of the Manufacturer : NA	4	
Batch no : Gr	oup-V1_QUALITY Mfg. : NA Exp. : NA	
Storage condition : To	be stored at room date date mperature Batch NA	
Room Temperature : 25	°C±3°C Size	
Quantity Received : 4g	m	
Tests Required / : Irc	on by AAS Analysis.	
Method : NA		
Analysis Starting Date : 11/06/2022		
Analysis Completion Date : 11/06/2022		
Mfg. License No. : No	ot provided	
A.R.NO : NA	A	
Remark : Sa	mple analyzed as received	

Test Results

S.No.	Test Parameter	Result	
01.	Iron by AAS Analysis: (ppm)	708ppm	

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(Dr.R.Marayya)